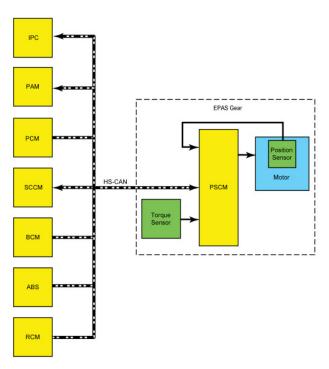
Electronic Power Assist Steering (EPAS) System

Overview

The <u>EPAS</u> system provides steering assist to the driver by replacing the conventional, hydraulic valve system with a steering gear equipped with an integrated electrical motor and <u>PSCM</u>. The motor operation and level of steering assist provided is controlled by the <u>PSCM</u>.

System Operation

System Diagram



N0125071

Network Message Chart

Module Network Input Messages: PSCM

Broadcast Message	Originating Module	Message Purpose
Steering wheel component angle	ABS Module	Used to determine the steering wheel position.
Wheel speed data	ABS Module	Used to validate the steering wheel component angle by confirming each individual wheel speed value is valid.
Steering angle count	<u>SCCM</u>	Message sent every 10 ms for comparison purposes to verify the validity of the steering angle message.
Steering angle initialization	<u>SCCM</u>	Used to determine the steering wheel position for vehicles equipped with active park assist.
Vehicle lateral acceleration	RCM	Used by the PSCM to learn the vehicle straight ahead position.
Engine RPM	<u>PCM</u>	Engine RPM monitored to initiate EPAS activation and continued operation.
Vehicle speed	<u>PCM</u>	Used to determine the level of assist supplied.
Charging system status	<u>BCM</u>	Used to confirm the charging system is operating in a manner that can support <u>EPAS</u> operation.
Steering angle request	<u>PAM</u>	Information request message for comparison between <u>SCCM</u> and <u>PSCM</u> steering angle data for vehicles equipped with active park assist.

Electronic Power Assist Steering (EPAS) System

The <u>PSCM</u> controls the functions of the <u>EPAS</u> system and communicates with other modules over the <u>HS-CAN</u>.

To activate the <u>EPAS</u> system, a 12-volt hot at all times and a 12-volt ignition/run input to the <u>PSCM</u> is required. The <u>PSCM</u> then monitors the <u>HS-CAN</u> to determine if the vehicle is operating in a manner capable of supporting the <u>EPAS</u> system.

The PSCM uses inputs from various modules over the HS-CAN, the steering torque sensor and the motor to determine the amount or level of assist provided by the EPAS system.

The steering torque sensor sends out 2 signals, one for left and one for right. When the steering wheel is turned to the left, the left signal increases while the right signal decreases. When the steering wheel is turned to the right, the right signal increases while the left signal decreases. This allows the PSCM to determine if the driver intends to turn left or right in order to spin the motor in the appropriate direction.

The <u>EPAS</u> gear uses a 12-volt reversible motor to control the steering effort. The motor is connected to the rack of the steering gear by a toothed belt and pulley/bearing assembly. The motor is used by the <u>PSCM</u> to move the rack inside the steering gear housing. The position of the motor is used to determine steering wheel angle/position instead of using a separate sensor.

PE12-017 Appendix G1

The <u>PSCM</u> continually monitors and adjusts steering efforts based on the torque sensor, motor position and <u>HS-CAN</u> inputs to enhance the feel of the steering system. The level of steering assist is primarily based on vehicle speed. As vehicle speed increases, the amount of assist decreases to improve and enhance road feel at the steering wheel. As vehicle speed decreases, the amount of assist increases to ease vehicle maneuvering. Compensation is made to reduce the effect of pull or drift that can be experienced when driving on roads with a high degree of camber.

The <u>PSCM</u> is self-monitoring and is capable of setting and storing <u>DTCs</u>. Depending on the <u>DTC</u> set, the <u>PSCM</u> may enter a failure mode. REFER to <u>Failure Modes</u>. In addition, the <u>PSCM</u> may send a request to the <u>IPC</u> over the <u>HS-CAN</u> to display a message in the message center, alerting the driver of a potential <u>EPAS</u> concern.

Failure Modes

When a DTC is present in the PSCM, the EPAS enters 1 of 2 modes of operation.

Reduced Steering Assist Mode

The <u>EPAS</u> enters a reduced steering assist mode to protect the internal components of the <u>EPAS</u> when a concern is detected by the <u>PSCM</u>, such as, low/high battery voltage or over-temperature concerns that are not considered to be a critical safety concern. The steering assistance sets to a default level and does not change with vehicle speed. This indicates that the steering assistance available for slow speed maneuvering is reduced, giving the steering a heavy feel. The assistance at high speed is greater than normal and can give the steering a lighter than normal feel.

Manual Steering Mode

The <u>EPAS</u> enters a manual steering mode (no electrical steering assistance is provided) when a concern that is considered to be a critical safety concern is detected or when a concern that caused the <u>EPAS</u> to enter reduced steering assist mode has been present for a predetermined number of key cycles. In manual steering mode, the vehicle has mechanical steering operation only, which gives steering operation a heavy feel.

Active Park Assist

Active park assist is an optional feature on this vehicle. REFER to Active Park Assist.

Component Description

Steering Gear

The <u>EPAS</u> gear is an assembly that consists of a <u>PSCM</u>, a motor, a steering shaft torque sensor and <u>EPAS</u> gear isolators, all of which are serviced as an assembly. The inner and outer tie rods and the gear bellows boots are available for service.

- The steering shaft torque sensor is mounted near the input shaft of the EPAS gear and is used by the PSCM to determine how much force the steering wheel is being turned by.
- The EPAS gear has one inner tie rod located at each end of the gear assembly and is available separately for service.
- The EPAS gear has one outer tie rod located at each end of the gear assembly and is available separately for service.
- The EPAS gear has one bellows boot located at each side of the EPAS gear assembly. Each boot is held in place with 2 boot clamps. The boots and clamps are available for service.
- The EPAS gear has isolators located at each attachment point of the gear. These isolators aid in the reduction of NVH concerns and are not available separately for service.

Power Steering Control Module (PSCM)

The <u>PSCM</u> is the <u>ECU</u> for the <u>EPAS</u> system. The module monitors all sensor inputs and <u>HS-CAN</u> messages that relate to the <u>EPAS</u> system and directly controls the output of the <u>EPAS</u> motor. If a new <u>PSCM</u> is installed, the module must be programmed with the correct vehicle information. REFER to <u>Programmable Module Installation (PMI)</u>.

Copyright © 2012 Ford Motor Company